

Environmental Protection Agency

§ 464.45

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
Copper (T)	(mg/l) ²	(mg/l) ²	
Lead (T)	0.77	0.42	0.345
Zinc (T)	0.53	0.26	0.304
Total phenols	0.76	0.29	0.365
Oil and grease	0.86	0.3	0.406
TSS	30	10	10.1
pH	15	12	5.27
	(³)	(³)	(³)

¹kg/62.3 million Sm³ (pounds per billion SCF) of air scrubbed.

²These concentrations must be multiplied by the ratio of (0.243/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 SCF of air scrubbed) for a specific plant.

³Within the range of 7.0 to 10.0 at all times.

(d) Mold Cooling Operations.

NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.304	0.166
Lead (T)	0.209	0.103
Zinc (T)	0.3	0.114
Oil and grease	11.8	3.94
TSS	5.91	4.73
pH	(¹)	(¹)

¹Within the range of 7.0 to 10.0 at all times.

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
Copper (T)	(mg/l) ²	(mg/l) ²	
Lead (T)	0.77	0.42	0.067
Zinc (T)	0.53	0.26	0.0591
Oil and grease	0.76	0.29	0.071
TSS	30	10	1.97
pH	15	12	1.03
	(³)	(³)	(³)

¹kg/1,000 kkg (pounds per million pounds) of metal poured.

²These concentrations must be multiplied by the ratio of (47.3/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

³Within the range of 7.0 to 10.0 at all times.

[50 FR 45247, Oct. 30, 1985; 51 FR 21762, June 16, 1986]

§ 464.45 Pretreatment standards for existing sources.

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treat-

ment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for existing sources.

(a) Casting Quench Operations.

PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.0344	0.0187
Lead (T)	0.0237	0.0116
Zinc (T)	0.0339	0.0129
TTO	0.093	0.0304
Oil and grease (for alternate monitoring)	1.34	0.446

(b) Die Casting Operations.

PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.0066	0.0036
Lead (T)	0.0046	0.0022
Zinc (T)	0.0066	0.0025
Total phenols	0.0074	0.0026
TTO	0.0196	0.0064
Oil and grease for alternate monitoring)	0.259	0.0864

(c) Melting Furnace Scrubber Operations.

PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/62.3 million Sm ³ (pounds per billion SCF) of air scrubbed		
Copper (T)	1.56	0.852
Lead (T)	1.07	0.527
Zinc (T)	1.54	0.588
Total phenols	1.74	0.608
TTO	3.95	1.29
Oil and grease for alternate monitoring)	60.8	20.3

(d) Mold Cooling Operations.

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PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.304	0.166
Lead (T)	0.209	0.103
Zinc (T)	0.3	0.114
TTO	0.821	0.268
Oil and grease for alternate monitoring)	11.8	3.94

§ 464.46 Pretreatment standards for new sources.

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources.

(a) *Casting Quench Operations.*

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.0344	0.0187
Lead (T)	0.0237	0.0116
Zinc (T)	0.0339	0.0129
TTO	0.093	0.0304
Oil and grease (for alternate monitoring)	1.34	0.446

(b) *Die Casting Operations.*

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.0066	0.0036
Lead (T)	0.0046	0.0022
Zinc (T)	0.0066	0.0025
Total phenols	0.0074	0.0026
TTO	0.0196	0.0064
Oil and grease (for alternate monitoring)	0.259	0.0864

(c) *Melting Furnace Scrubber Operations.*

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/62.3 million Sm ³ (pounds per billion SCF) of air scrubbed		
Copper (T)	1.56	0.852
Lead (T)	1.07	0.527
Zinc (T)	1.54	0.588
Total phenols	1.74	0.608
TTO	3.95	1.29
Oil and grease (for alternate monitoring)	60.8	20.3

(d) *Mold Cooling Operations.*

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
kg/1,000 kkg (pounds per million pounds) of metal poured		
Copper (T)	0.304	0.166
Lead (T)	0.209	0.103
Zinc (T)	0.3	0.114
TTO	0.821	0.268
Oil and grease (for alternate monitoring)	11.8	3.94

[50 FR 45247, Oct. 30, 1985; 51 FR 21762, June 16, 1986]

§ 464.47 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology. [Reserved]

PART 465—COIL COATING POINT SOURCE CATEGORY

GENERAL PROVISIONS

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- 465.01 Applicability.
- 465.02 General definitions.
- 465.03 Monitoring and reporting requirements.
- 465.04 Compliance date for PSES.

Subpart A—Steel Basis Material Subcategory

- 465.10 Applicability; description of the steel basis material subcategory.
- 465.11 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available.
- 465.12 Effluent limitations representing the degree of effluent reduction attainable